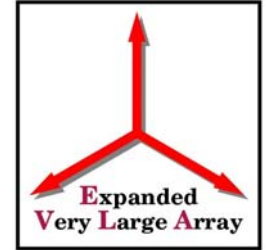


Budget, Schedule, Contingency

Mark McKinnon
Project Manager



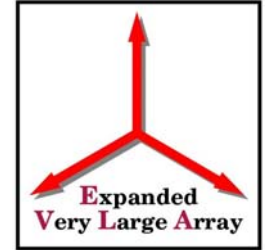
Outline



-
- Schedule
 - Milestones
 - Budget
 - Contingency
 - Project Risks
 - Risk Analysis
 - Descope Options



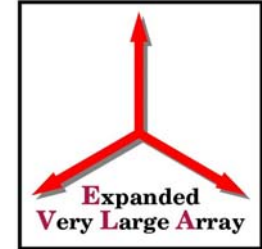
Completion Status of Budget and Schedule - 1



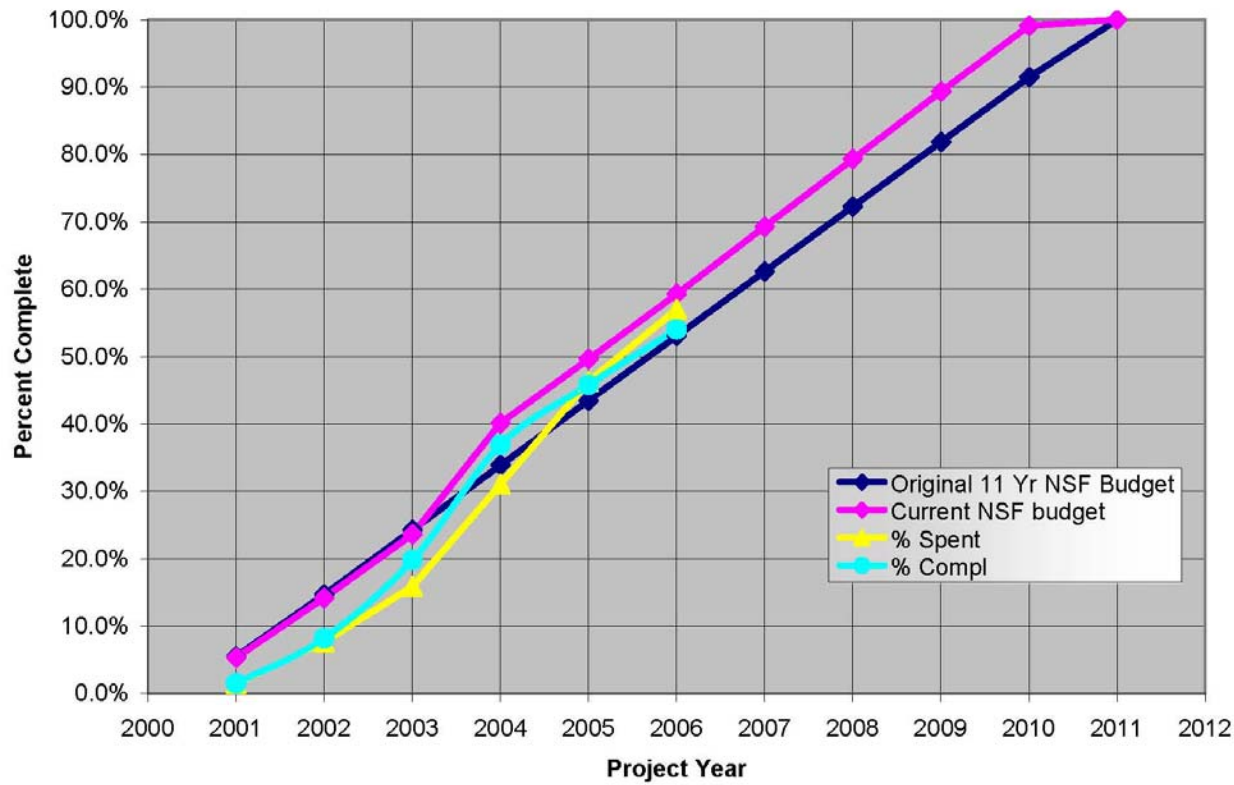
- Definitions of terms used in plots and tables
 - Percent Spent: comparison between the money actually spent on a task and the value assigned to it in the original project plan
 - Percent Complete: comparison between the value of the work completed on a task to its total value in the original project plan



Completion Status of Budget and Schedule - 2

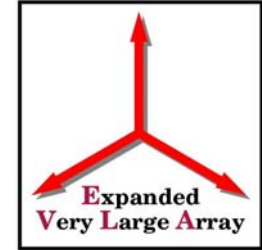


Budget Plan vs Actual

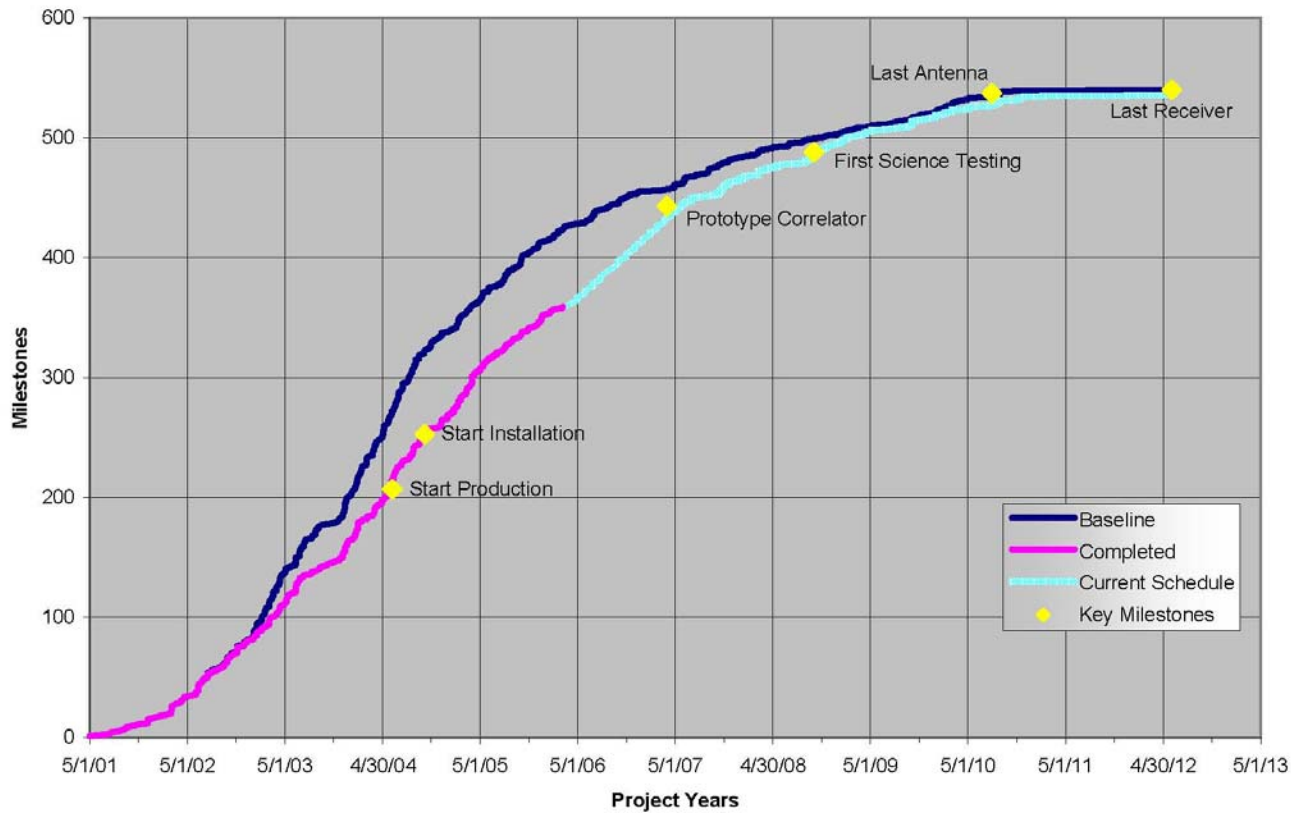




Milestone Completion

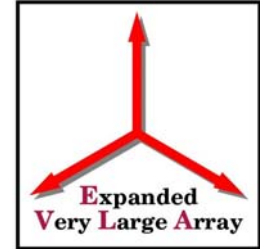


EVLA PROJECT MILESTONE SUMMARY





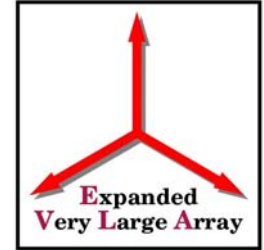
WBS Level 2 Completion Status - 1



- Project Management: 52.1% spent, 45.8% complete
- Systems Integration: 76.1% spent, 70.1% complete
 - Overspent in parts for bins and modules
- Civil Construction: 87.8% spent, 80.5% complete
 - Advance purchase of materials
- Antennas: 69.1% spent, 59.2% complete
 - Advance purchase of materials
- Front End Systems: 55.1% spent, 43.4% complete
 - Delay in receiver production



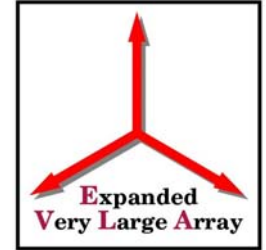
WBS Level 2 Completion Status - 2



- LO Systems: 75.5% spent, 75.1% complete
- Fiber Optics Systems: 64.4% spent, 58.8% complete
- IF Systems: 61.5% spent, 52.7% complete
- M&C System: 57.6% spent, 51.1% complete
 - Contingency applied to address overrun in contributed effort
- Data Management & Computing: 51.2% spent, 40.0% complete
 - Contingency applied to address overrun in contributed effort and to provide additional e2e staff
 - Staff needed to make progress



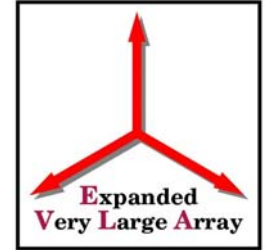
Completed Milestones



-
- | Examples (see list in information packet): | Date |
|--|---------|
| – Install prototype system on test antenna | Q2 2003 |
| – Start production assembly of antenna fiber | Q2 2004 |
| – Start production of LO/IF outfitting | Q2 2004 |
| – Start production of module interface board (MIB) | Q3 2004 |
| – Start production of L-band feed horns | Q4 2004 |
| – Routine test observing software available | Q1 2005 |
| – Install 4P converter (T301) in test antenna | Q3 2005 |
| – Start production of K-band receiver upgrade | Q3 2005 |
| – Deliver EVLA antenna 14 to operations | Q4 2005 |
| – Start installation of shielded room | Q4 2005 |



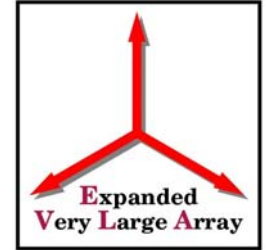
Remaining Milestones



Examples:	Date
– DCAF software ready for testing	Q2 2006
– Test prototype of S-band feed horn	Q3 2006
– Deliver 7 antennas to operations	Q4 2006
– Complete installation of shielded room	Q4 2006
– Start production of L-band receiver	Q4 2006
– Complete delivery of UX converters (T303)	Q4 2006
– Start production of 3-bit, 4Gsps digitizer	Q2 2007
– Test prototype correlator on 4 EVLA antennas	Q3 2007
– Complete round trip phase module (L352)	Q4 2007
– M&C system ready for archive	Q2 2009



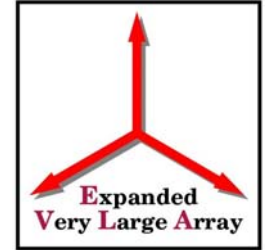
Critical Path Tasks



-
- | Examples: | Date |
|--|---------|
| – TelCal software ready for testing | Q2 2006 |
| – Complete prototype of L-band receiver | Q3 2006 |
| – Conduct critical design review of M&C system | Q4 2006 |



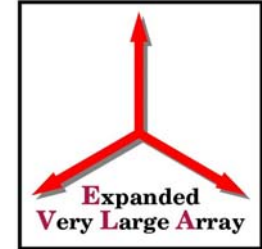
Maintaining Schedule -1



- To maintain project schedule, we need to accelerate retrofits from the planned rate of 5 antennas per year to 5.5
- Can we accelerate the antenna retrofit rate?
 - Retrofits are becoming an assembly line
 - Major components stockpiled (e.g. cryo compressors, HVAC units, L-band feed horns, antenna platforms)
 - Most electronics designs are mature
 - Staff continues to become more efficient in antenna retrofits
 - VLA antennas have been adequately maintained. Their reliability is excellent.



Antenna Retrofit Sequence: Current

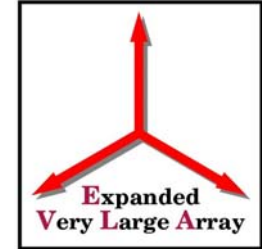


Up until now, we have been pursuing the mechanical and electrical outfitting of EVLA antennas serially, with testing proceeding in parallel.

Mechanical, antenna 1	Electrical, antenna 1	Mechanical, antenna 2	Electrical, antenna 2	Mechanical, antenna 3	Electrical, antenna 3	Mechanical, antenna 4	Electrical, antenna 4
		Testing, antenna 1		Testing, antenna 2		Testing, antenna 3	



Antenna Retrofit Sequence: Future

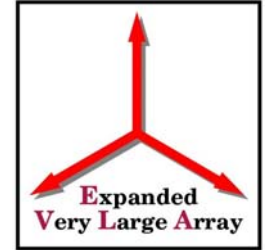


In full production, mechanical outfitting of antennas can proceed in parallel with both electrical outfitting and testing.

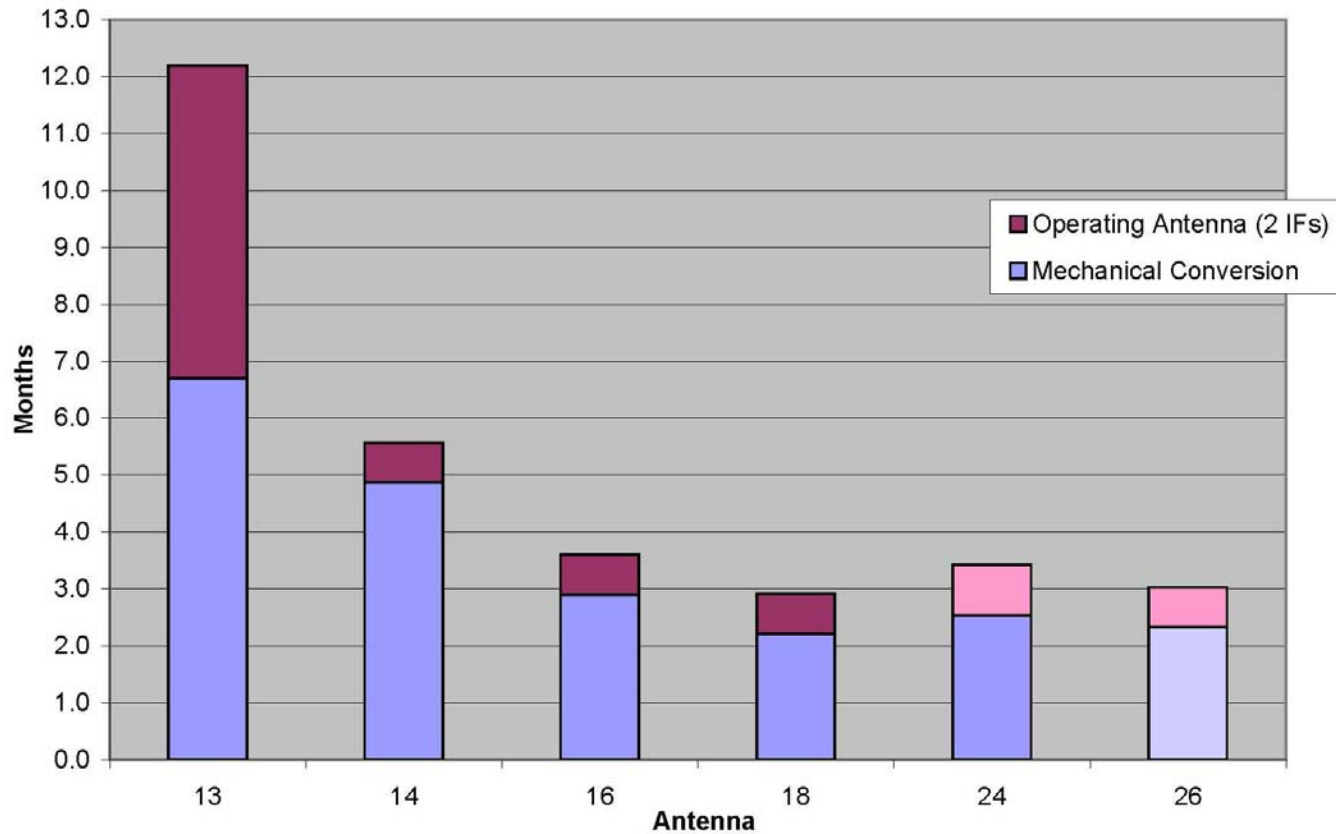
	Mechanical, antenna 1		Mechanical, antenna 2		Mechanical, antenna 3		Mechanical, antenna 4		Mechanical, antenna 5		Mechanical, antenna 6	
Project Plan	Electrical, antenna 1	Testing, antenna 1	Electrical, antenna 2	Testing, antenna 2	Electrical, antenna 3	Testing, antenna 3	Electrical, antenna 4	Testing, antenna 4	Electrical, antenna 5	Testing, antenna 5		



Retrofit Duration

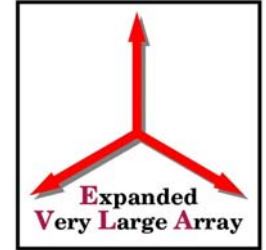


Duration of Antenna Retrofit





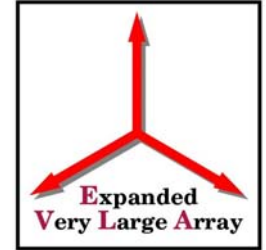
Maintaining Schedule-2



- Antenna rate of up to 6 per year is possible if :
 - Duration of mechanical overhaul is 2 months.
 - Duration of parallel activities for electrical outfitting and testing is 1 month each.
- ... but need to monitor impact on reliability of VLA antennas. Possible issue for VLA users.
- Expect progress in software areas of the project because of additional e2 staffing resources and finalization of M&C design.
- Shift front end production emphasis to Ka-band while solving design issues with wideband OMT.



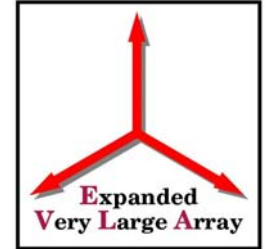
Budget



- Funding = \$93.8M (FY06)
 - NSF project funds \$58.7M
 - NRAO contributed effort \$16.3M
 - Canadian partner \$17.0M (C\$20M)
 - Mexican partner \$1.8M



Contingency



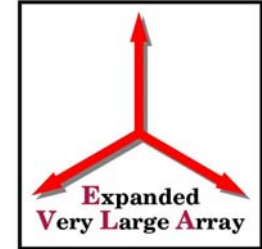
Detailed calculation of percent contingency depends upon whether or not project contingency is used to cover the cost to complete the correlator (corr.).

	Corr. Exclusive	Corr. Inclusive
Contingency, \$	\$2.8M	\$2.8M
Cost to Complete	\$32.1M	\$44.8M
Contingency, %	8.7%	6.2%

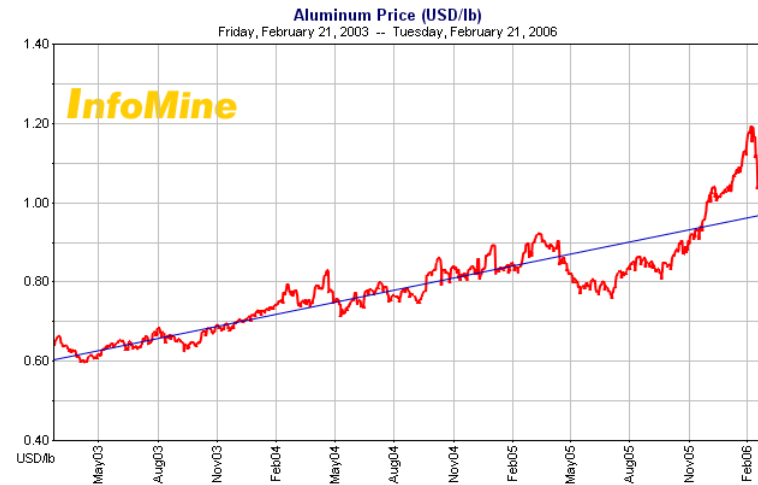
Correlator project carries its own contingency



External Risk Factors

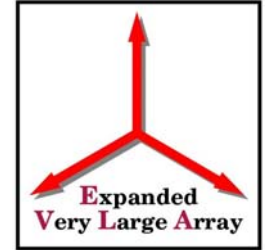


- NRAO operating budget
 - Project dependence upon contributed effort.
 - Ability of operations budget to absorb personnel (e.g. e2e and CASA) moving from project to operations. Ability to support science staff. Plan developed.
- Strength of Canadian dollar
- Correlator funding profile
- Commodity prices
 - Aluminum, steel
 - Gold plating





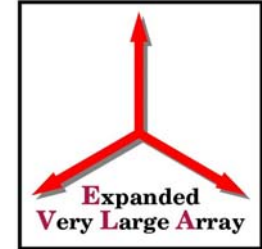
Retirement of Risk



-
- Bulk purchase of half transponders
 - Bulk purchase of module interface boards
 - M&C software support of transition mode observing, including successful implementation of reference pointing
 - Eliminated spurious correlation with redesign of digitizer in DTS
 - Solved timing problem between EVLA and VLA antennas
 - Solved image rejection problem in 4P downconverter (T301) with new filter design
 - Solved aliasing problem in baseband downconverter (T304) that limited sensitivity with new filter design
 - Selected appropriate fire protection system for new correlator shielded room



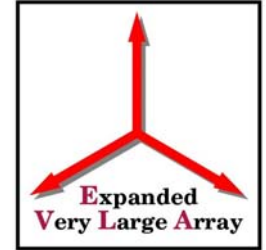
Project Risks



• Failure to stay on manpower curve	\$1.2M
• Correlator peripherals	\$0.8M
• Contribute to EPO program	\$0.5M
• Improve RFI protection	\$0.3M
• Additional module parts	\$0.3M
• Additional feed costs (S, X, Ku)	\$0.3M
• Spare correlator boards	\$0.2M
• Improve phase stability & RTP	\$0.2M
• Improve wideband OMT	\$0.2M
• Improve synthesizer (L302)	\$0.1M
• Correlator installation manpower	\$0.1M
• Redesign 3-bit, 4Gsps samplers	\$0.1M
• IF retrofits	\$0.1M
• Feed demodulation system	\$0.1M



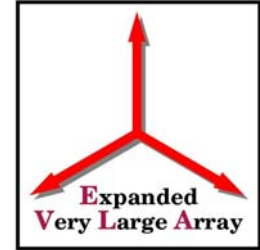
Risk Analysis



- Sum total risk = \$4.5M
- Root sum square risk = \$1.7M
- Contingency = \$2.8M. Comparable to value of a year ago.
- Conclusion:
 - Still possible that project can be completed within budget and nearly on schedule.
 - Contingency coverage of risk is marginal, but no urgency now to implement descope options.
- Goal for FY06 is to refine contingency and risk analysis at finer level of detail (i.e. increase contingency and more accurately assess risk).



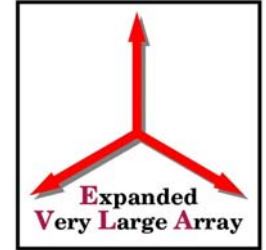
Value of Possible Descope Options



- Eliminate receiver bands:
 - X (8-12 GHz) \$1.0M 2009 (date to decide on descope)
 - Ku (12-15 GHz) \$1.3M 2009
 - S (2-4 GHz) \$1.4M 2007
 - Ka (26-40 GHz) \$1.2M 2006
- Purchase receiver components, but assemble/install as part of operations. Labor savings to project are:
 - X \$0.2M
 - Ku \$0.2M
 - S \$0.4M
 - Ka \$0.2M
- Eliminate solar observing mode \$0.2M
- Transfer project-funded e2e effort
(6 FTE years) to operations budget \$0.7M



Other Possible Descope Options



-
- Reduce number of antenna retrofits
 - Shut down the VLA part of the array for some time period
 - Halve the observing bandwidth